

COLOROBRIA

Technical Information

Product Name

HC 0004-D LEADFREE SUPERCLEAR DIPPING GLAZE

Description

Lead free and food safe glossy transparent glaze for hobby ceramic application

Ready-to-use glazes

This glaze is ready to use after a soft stirring.

Water addition is necessary only to maintain the original condition of the glaze: Ford cup (viscosity) 19-20”

This product is suitable for firing in electrical kiln.

The firing temperature ranges from 960°C (1760°F) to 1060°C (1940°F), recommended temperature 1000-1015°C (1850°F) or Orton cone 06.

HC 0004-D is suitable for the most common ceramic bodies having a coefficient of thermal expansion of $59-60 \times 10^{-7}$ and it is “China painting”, gold & lustres compatible.

Packaging

1-3-5 Gal. pails

HC 0004-B : this is the brush version of HC 0004



EN71/3

ASTM

C242

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