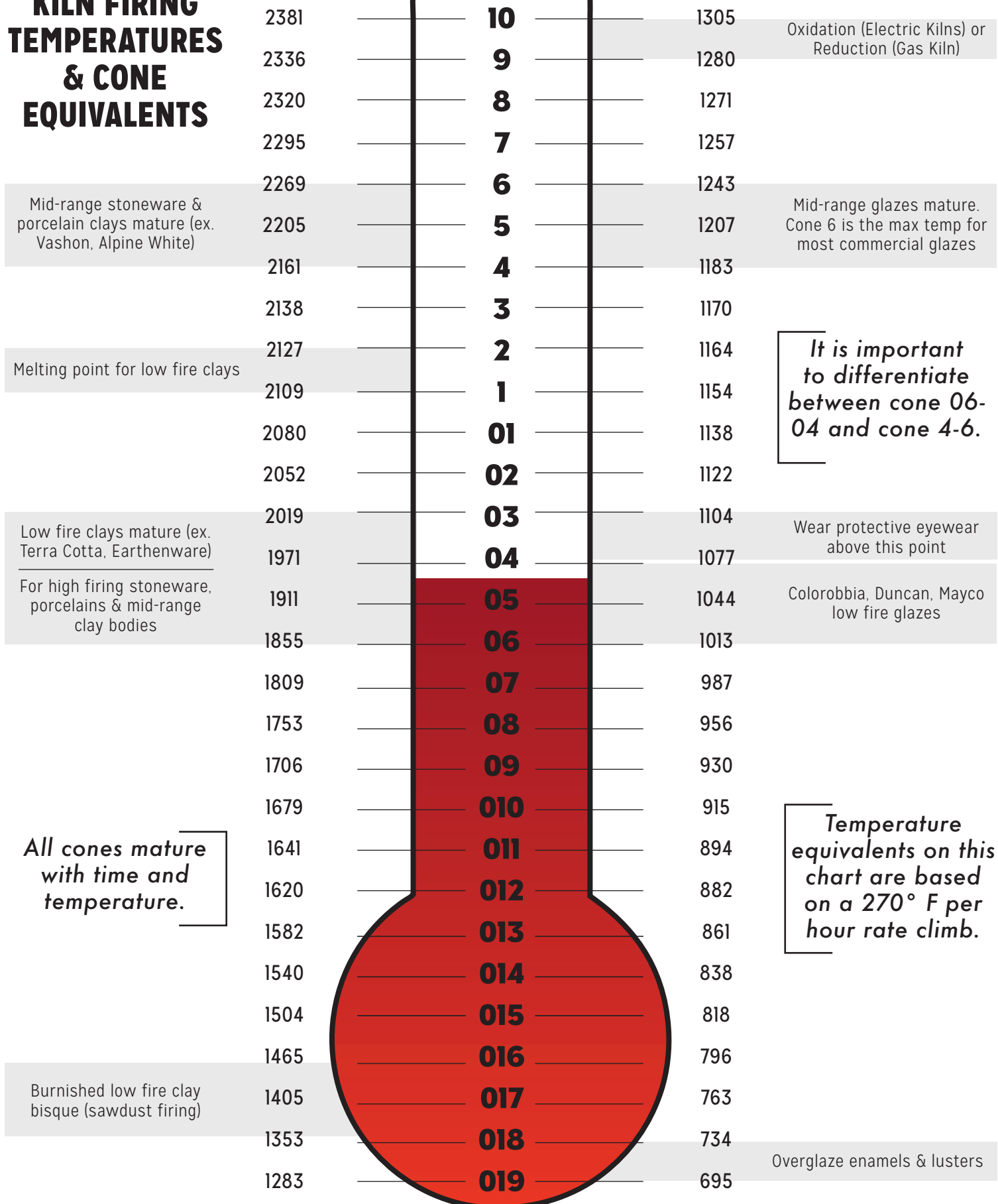


KILN FIRING TEMPERATURES & CONE EQUIVALENTS

DEGREES FAHRENHEIT

CONE

DEGREES CELSIUS



It is important to differentiate between cone 06-04 and cone 4-6.

All cones mature with time and temperature.

Temperature equivalents on this chart are based on a 270° F per hour rate climb.